

409 Chevrolet

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Head casting

Year(s)	Casting	Valve		Notes:
		Intake	Exhaust	
1961	3795586	2.06	1.72	
1962	3814690	2.19	1.72	
1963	3814690	2.19	1.72	High performance
1963	3830814	2.06	1.72	Low performance
1963-65	3837731	2.19	1.72	Z11
	3830817	2.19	1.72	340 HP
	3814690	2.19	1.72	High performance (used until 10/63)
	3830814	2.06	1.72	Low performance
	3852583	2.19	1.72	High performance (used AFTER 10/63)
1965	3852583	2.19	1.72	High performance
1965	3830814	2.06	1.72	Low performance
All	3819333	1.94	1.66	Truck

Engine block

Year:	Casting	Notes:
1961	3995623	Cast in
1961	3795623	Stamped
1962	3788068	
1962-63	3839752	
1962-64	3860386	
1963	3830814	
1964	3844422	
1965	3857656	
1965	3839754	
	3857658	Boat ??
	3857651	Boat ??

409 Blocks
More 348-409 BLOCKS

3732755.....348.....59-61
3732811.....348.....58
3751872.....348.....58
3755011.....348.....59-61
3771705.....348.....59-61
3782012.....348.....58-61
3788068.....409.....62-63
3795623.....409.....61
3798962.....348.....62-65...Truck
3815707.....348.....58-61
3830814.....427.....63....."Z11" (4.312" bore x 3.65" stroke)
3830814.....409.....63-64
3839752.....409.....62-63
3839754.....409.....65
3844422.....409.....64-65
3857655.....348.....62-65...Truck
3857656.....409.....64-65
3860386.....409.....62-64
3860387.....348.....58



348-409 HEADS

3732791.....348.....58-60
3758379.....348.....59-60...250 hp
3759256.....348.....58
3759332.....348.....58-60
3767738.....348.....59-60...250 hp
3781147.....348.....60-61...HiPerf, 2.06"/1.72" valves
3795586.....348/409..61.....HiPerf, 2.06"/1.72" valves
3814690.....409.....62-63...HiPerf, 2.19"/1.72" valves
3819333.....348/409..62-65...HD Truck
3830817.....409.....63-65...340 hp
3837731.....427.....63....."Z11" (4.312" bore x 3.65" stroke)
3852583.....409.....63-65...HiPerf, 2.19"/1.72" valves

409 Inake

Intake manifold part

Year: Casting Notes:

1961	3797776	
1962	3814678	380 HP
1962	3814881	409 HP
1962	3822983	NASCAR
1962	3837733	Z11
1962	3830623	Z11 TOP
1963	3830831	340 HP
1963	3814678	400 HP
1963	3814881	425 HP
1963	3837733	Z11
1963	3830623	Z11 TOP
1964	3844465	340 HP
1964	3844463	400 HP
1964	3814881	425 HP
1965	3844465	340 HP
1965	3844463	400 HP

Crankshaft part

Year: Casting Notes:

	3788072	3.50"
	3795589	3.50"
	3829027	3.50"
1963	3837466	3.65"
	3838416	3.50"



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